Creaset Linen HWS

Description:

One-side coated gloss label paper, embossed linen, with high moisture resistance, designed for returnable bottles. Suitable for beer and other returnable bottle applications, where ink retention and wash-off time is needed

End uses:

Labels for returnable bottles, Wraparound labels, Wet surface labelling, Ice bucket resistant labels

Print methods:

Conventional offset, Flexo solvent-based, Flexo water-based, Inkjet water-based

Certificates:

- PEFC Chain of Custody (multisite)
- FSC Chain of Custody (multisite)
- ISO 14001 Environment
- EMAS Motril mill
- ISO 50001 Energy Efficiency
- Paper Profile Creaset - Motril
- ISO 9001 Quality
- ISO 45001 Health and Safety - Lecta
- FSSC 22000 Food Safety - Motril

For applications that require specific certifications or approvals, please contact our sales teams.

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Technical specifications

Property	Test Method	Unit	Tolerance	70	75	80
Substance	ISO 536 TAPPI T410	g/m²	±4%	70	75	80
Thickness	ISO 534 TAPPI T411	µm	±4%	58	62.5	66.5
Paper gloss	ISO 8254-1 TAPPI T480	%	±5	62	62	62
Bekk smoothness (coated side)	ISO 5627 TAPPI T475	s	>0.8*STD	1300	1100	1000
Cobb (uncoated side)	ISO 535 TAPPI T441	g/m²	±3	12	12	12
Absolute humidity	ISO 287 TAPPI T502	%	±0.5	4	4	4
Relative humidity	TAPPI T502	%	±7	50	50	50
Dry tensile strength MD	ISO 1924-2 TAPPI T494	kN/m	-0.5	3.4	3.9	4.3
Dry tensile strength CD	ISO 1924-2 TAPPI T494	kN/m	-0.5	2.7	2.9	3.2
Wet tensile strength MD	ISO 3781 TAPPI T456	kN/m	-0.2	1.0	1.1	1.1
Wet tensile strength CD	ISO 3781 TAPPI T456	kN/m	-0.2	0.85	0.9	1.0
Alcali resistance	DIN 16524-7	min.	ref.	>60	>60	>60

Values are subject to change without notice.
Last update: 07/22/2026